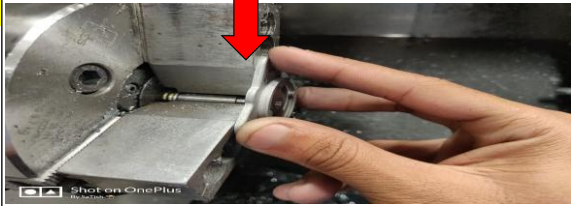
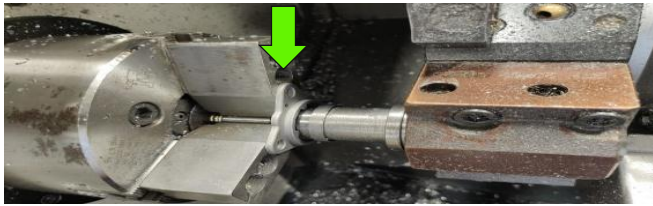
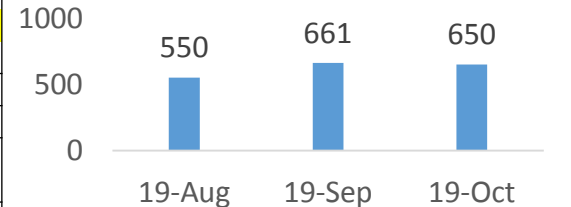
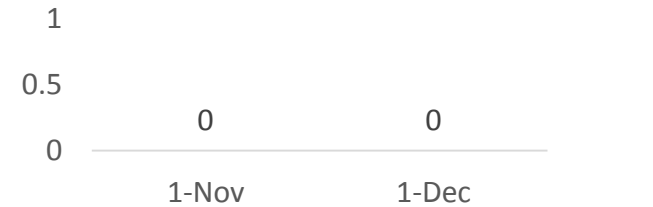


TPM CIRCLE NO :-		3	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET		
TPM CIRCLE NAME :		THUNDER	LOSS NO./STEP											
DEPT :		PRODUCTION	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M			
CELL :A659 Cover		CELL NAME :		OPB COVER		M/C STAGE:		ACE CUB		OPERATION:		FACING		
KAIZEN THEME :		KAIZEN IDEA :												
To eliminate in house Rejection		Auto clamp to be implemented During FMEA							BENCHMARK:		6%			
									TARGET:		0 %			
									KAIZEN START:		16.11.2019			
									TARGET DATE:		18.11.2019			
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							KAIZEN FINISH:		21.11.2019			
A659 cover thickness variation due to part is getting lift while clamping the part		Occurrence Side :- Push provided for auto clamping before cycle			Detection Side :-				Team Member:-					
									Mr. Anirudh		Mr. Sathish			
									Benefit:- Chances of tool damage is avoided					
		Target Date :			Target Date :									
WHY-WHY ANALYSIS:		BEFORE (Occurrence side Photo)			AFTER (Occurrence side Photo)				KAIZEN SUSTAINANCE					
Occurrence Side :-									WHAT TO DO:- Irreversible kaizen					
Why 1-Part is getting reject for Thickness less									HOW TO DO:- -----					
Why 2-Variation in Thickness during facing														
Why 3-Part is lifting while clamping														
Why 4-Unable to hold the part properly while loading as thickness is less by 2mm														
Detection Side :-		BEFORE (Detection side Photo)			AFTER (Detection side Photo)				FREQUENCY:- One time activity					
Why 1-														
Why 2-														
Why 3-														
Why 4-														
ROOT CAUSE:-		RESULTS: (Effectiveness of action after C/m taken Shall be shown)							SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
Occurrence Side :-Unable to hold the part properly while loading as thickness is less		Before:-			After:-				SR.NO.		PRODUCT	TDC	RESP.	STATUS
		Month wise rejection			Month wise rejection				----		----	----	-----	
Detection Side:-														
REGISTRATION NO.:									HD SCOPE INFORMATION IN OTHER PLANT					
DATE:									SR.NO.		PLANT	WHEN	WHOM	STATUS
REGISTERED BY: MANASKUMAR DEY														
MANGERS SIGN:		Note: Columns which are not applicable shall mentioned : (NA)							MP WORTHY KAIZEN: YES/NO					
									MP REGISTRATION NO:					
									KAKATORA SHEET APPLICABLE: YES/NO					
									KAKOTORA SHEET SR. NO					